

# Alternatives to HCFC/HFC refrigerants for high ambient temperatures

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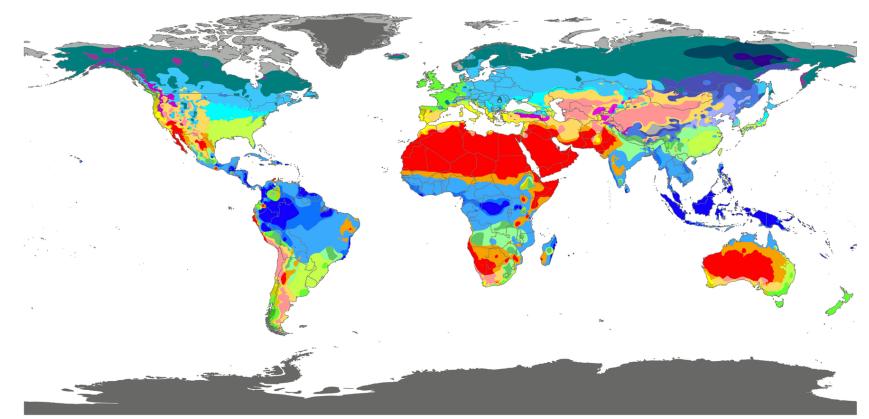
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#### Content

- High ambient temperatures
- Potential of natural refrigerants
- Case: unitary AC
- Next steps for A5 countries
- Key messages



## High ambient temperatures...



World\_Koppen\_Map.png: Peel, M. C., Finlayson, B. L., and McMahon, T.A. (University of Melbourne)

- High ambient temperature: mean max daily temps of >40°C
- Red and orange areas can approximately be affected

#### ...and why they are an issue

- Key problem: capacity and efficiency decline at higher ambient temperatures (HAT)
- Among others, efficiency hinges on critical temperature of refrigerant
- High/medium GWP HFC replacements for R22 have a much lower critical temperature -> HAT leads to either a decrease in efficiency or increased equipment cost (larger condenser, evaporator etc.)
- Efficiency of natural refrigerants at HAT is better without addt'l cost

Critical							
	Tempera	Temperature					
	°C	~ to R22					
HCFC-22	96.1	100%					
High/medium GWP options							
R407C	86	89%					
R410A	71.4	74%					
R404A	72	75%					
HFC-134a	101.1	105%					
HFC-32	<b>78.</b> I	81%					
Low GWP HFC options							
HFC-1234yf	94.7	99%					
HFC-1234ze[E]	109.4	114%					
Natural refrigeran	Natural refrigerants						
HC-290	96.7	101%					
HC-600a	134.7	140%					
Ammonia (NH3)	132.4	138%					
CO,	31.1	32%					

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## Results from our study

Altern Equipment sector √	atives <del>&gt;</del>	НС	Ammonia	HFO	R32 R32/HFO
Domestic fridges					
Commercial plug-ins					
Condensing units	< 5kW				
Condensing units	> 5kW				
Centralised system supermarket					
Large industrial refrigeration					
AC plug-ins					
AC Single split	< 7kW				
AC Single/Multi split	> 7kW				
AC cars					
Displacement Chillers					
Centrifugal Chillers					

Source: Öko-Recherche et al., 2014

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## A closer look at unitary AC

- R22 as benchmark, not high-GWP HFCs
- Evaluated: Hydrocarbons, HFOs, R32 and potentially R32-HFO blends
- Requirement: Energy efficiency equal to R22 and at acceptable cost
- Constraints: Flammability -> charge limits
- 100% replacement possible in AC and 90% in all sectors

	Common gas	Cons. A5 2015	НС	HFO	R32	R32/HFO
GWP			3	< 10	675	200-400
AC Portable/Windows	R22	30 kt/y				
AC Single split < 7kW	R22	90 kt/y				
AC Single/Multi split > 7kW	R22	80 kt/y				

Efficiency too low or cost too high compared to other alternatives

Efficient. Safe. But costly and no short term availability

Efficiency high. No or acceptable additional cost. Short term availability

### Next steps for A5 countries

- Projected growth in demand for RAC is high in A5 and energy efficiency is a concern
- Currently low adoption of high GWP HFCs
   -> chance for leapfrogging
- Natural refrigerants already present in smaller units (domestic, stand-alone commercial, portable AC)
- Build-up of manufacturing base for R290 ACs in China and India
- Conversion to natural refrigerants should play more central role for funding the transfer of technology



## Key messages

#### **Overall:**

- HAT decreases efficiency of all refrigerants
- Natural refrigerants can overall replace 55% of HCFC demand in A5 countries in the short and medium term including at HAT

#### **Unitary AC:**

- R290 is efficient at HAT, compatible with R22 unit design and can operate at HAT without additional cost
- Although less efficient R32 is a transitional option for multisplits but jeopardizes CO<sub>2</sub>-eq savings
- Reliability of R290 technology higher than for R32

### Thank you for your attention!

Questions...???

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#### More information:

#### Alternatives under HAT:

http://ec.europa.eu/clima/policies/f-gas/legislation/docs/alternatives\_high\_gwp\_en.pdf

#### Our other studies:

http://oekorecherche.de/en/publications/fluorinated-

greenhouse-gases-and-alternatives

